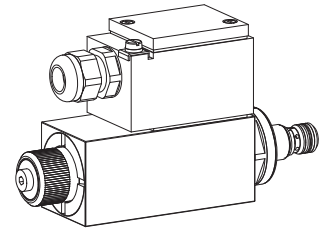


Solenoid operated poppet valve cartridge

- ◆ direct operated
- ◆ intrinsically safe
- ◆ 2/2- and 3/2-way
- ◆ $Q_{max} = 8 \text{ l/min}$
- ◆ $p_{max} = 250 \text{ bar}$

M18 x 1,5
ISO 7789

Ex ia I Ma
Ex ia II T5 / T6 Ga
Ex II 1 G Ex ia II C T6, T5
Ex I M1 Ex ia I Ma



DESCRIPTION

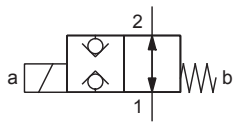
Direct operated 2/2- and 3/2-way solenoid poppet valve in screw-in cartridge construction for cavity according to ISO 7789. By means of the pressure tight control solenoid, the pressure compensated, metallicity sealing poppet spool is either opened or closed. The seat spool guide is sealed by means of an O-ring. The rotatable, easy exchangeable slip-on coil can be supplied in two different executions.

APPLICATION

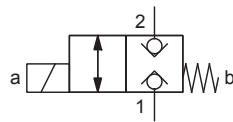
Wandfluh solenoid operated poppet valve cartridges are used where tight closing functions are essential like leakage-free load holding, clamping or gripping. For machining the cartridge cavity in steel and aluminum blocks, cavity tools are available (hire or purchase). Please refer to the data sheets in register 2.13.

SYMBOL

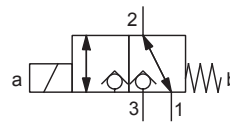
„Normally open“ AB



„Normally closed“ BA



FG



TYPE CODE

| | | | | | | |
|--------------------------------------|--------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------|--|--|--|
| | | S D Z PM18 - <input type="text"/> - <input type="text"/> / <input type="text"/> / <input type="text"/> - <input type="text"/> # <input type="text"/> | | | | |
| Poppet valve | | | | | | |
| Direct operated | | | | | | |
| Explosion proof, Ex ia | | | | | | |
| Screw-in cartridge M18 x 1,5 | | | | | | |
| Designation of symbols acc. to table | | | | | | |
| Coil resistance | 100 Ohm | <input type="text" value="100"/> | | | | |
| | 152 Ohm | <input type="text" value="152"/> | | | | |
| Equipment group | II (Surface) | <input type="text" value="/ T6"/> | | | | |
| | I (Mining) | <input type="text" value="-M233"/> | only in combination with coil resistance 100 Ohm | | | |
| Connection execution | <input type="text" value="D"/> | <input type="text" value="K"/> | | | | |
| Sealing material | NBR | <input type="text"/> | | | | |
| | FKM (Viton) | <input type="text" value="D1"/> | | | | |
| Design index (subject to change) | | | | | | |

1.11-2054

CERTIFICATE

| | | |
|--------------|-----------------------|--------|
| according to | Surface gas + dust | Mining |
| ATEX | x | x |
| IECEx | x | x |

Note! The certificates can be found on www.wandfluh.com



ACTUATION

| | |
|------------|----------------------------------------------------------------------------------------------------|
| Actuation | Switching solenoid, wet pin push type, pressure tight |
| Execution | M.Z45 (Data sheet 1.1-185) rotatable in steps of 90 ° and easy exchangeable |
| Connection | Through cable gland for cable Ø 6...12 mm two phase conductors +/- as well as one ground conductor |

GENERAL SPECIFICATIONS

| | |
|---------------------|-----------------------------------------------------------------------|
| Designation | 2/2-, 3/2-poppet valve |
| Construction | Direct operated |
| Mounting | Screw-in cartridge construction |
| Nominal size | M18 x 1,5 according to ISO 7789 |
| Actuation | Ex-protection switching solenoid |
| Ambient temperature | -20...+45 °C (operation as T6) -20...+60 °C (operation as T1...T5) |
| Weight | 2,32 kg |
| MTTFd | 150 years |

HYDRAULIC SPECIFICATIONS

| | |
|--------------------------|-----------------------------------------------------------------------------|
| Working pressure | $p_{max} = 250$ bar |
| Maximum volume flow | $Q_{max} = 8$ l/min, see characteristics |
| Leakage oil | Seat tight |
| Fluid | Mineral oil, other fluid on request |
| Viscosity range | 12 mm ² /s...320 mm ² /s |
| Temperature range fluid | -20...+45 °C (operation as T6) -20...+60 °C (operation as T1...T5) |
| Contamination efficiency | Class 20 / 18 / 14 |
| Filtration | Required filtration grade $\beta_{10...16} \geq 75$, see data sheet 1.0-50 |

ELECTRICAL SPECIFICATIONS

| | |
|---------------------------|------------------------------------------------------------------------------|
| Protection class | IP65 |
| Relative duty factor | Continuous operation |
| Switching frequency | 1'800 / h |
| Service life time | 10 ⁷ (number of switching cycles, theoretically) |
| Voltage tolerance | ± 10 % with regard to nominal voltage |
| Limiting current at 50 °C | $I_{min} = 90$ mA (100 Ω execution) $I_{min} = 64$ mA (152 Ω execution) |
| Temperature class | T1...T6 |
| Coil resistance | 100 Ω, 152 Ω |
| Minimum power consumption | $P_{min} = 0,81$ W (100 Ω execution) $P_{min} = 0,62$ W (152 Ω execution) |

Note! Other electrical specifications see data sheet 1.1-185

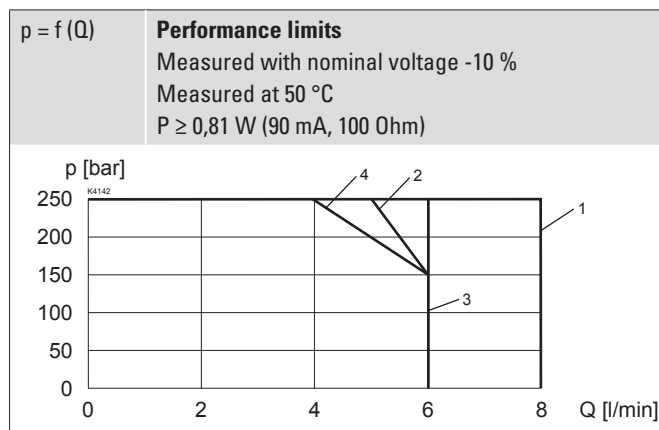


ACCESSORIES

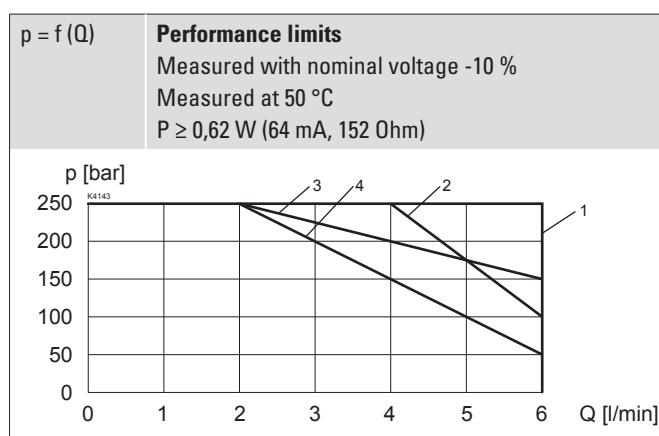
| | |
|------------------------|--------------------|
| Technical explanations | Data sheet 1.0-100 |
| Hydraulic fluids | Data sheet 1.0-50 |
| Filtration | Data sheet 1.0-50 |
| Relative duty factor | Data sheet 1.1-430 |

PERFORMANCE SPECIFICATIONS

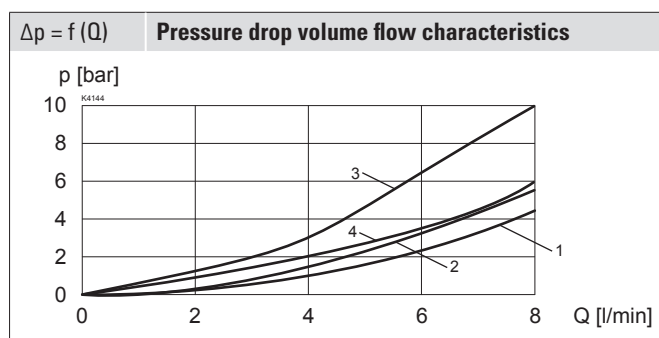
Oil viscosity $\nu = 30 \text{ mm}^2/\text{s}$




| Execution | Flow direction | | | |
|------------|----------------|-------|-------|-------|
| | 1 → 2 | 2 → 1 | 2 → 3 | 3 → 2 |
| SDZPM18-AB | 1 | 1 | - | - |
| SDZPM18-BA | 1 | 1 | - | - |
| SDZPM18-FG | 2 | 3 | 3 | 4 |



| Execution | Flow direction | | | |
|------------|----------------|-------|-------|-------|
| | 1 → 2 | 2 → 1 | 2 → 3 | 3 → 2 |
| SDZPM18-AB | 1 | 1 | - | - |
| SDZPM18-BA | 1 | 1 | - | - |
| SDZPM18-FG | 2 | 1 | 3 | 4 |



| Execution | Flow direction | | |
|------------|----------------|-------|-------|
| | 1 → 2 | 2 → 1 | 3 → 2 |
| SDZPM18-AB | 2 | 1 | - |
| SDZPM18-BA | 1 | 1 | - |
| SDZPM18-FG | - | 4 | 3 |

Note!  Depending on the application, the volume flow «Q» can be increased. But the total volume flow (connection 3 → 2 and 2 → 1) must not be more than $Q = 30 \text{ l/min}$ while switching

STANDARDS

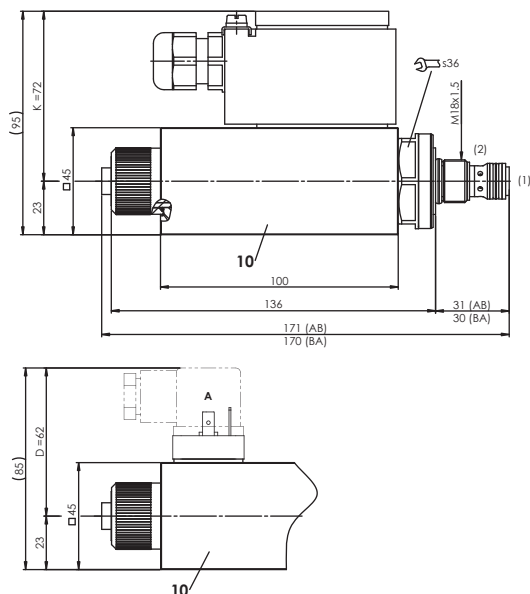
| | |
|--------------------------|---------------------------------|
| Cartridge cavity | ISO 7789 |
| Explosion protection | Directive 2014 / 34 / EU (ATEX) |
| Flameproof enclosure | EN / IEC 60079-1 / 31 |
| Cable entry | EN 60079-0 |
| Protection class | EN 60 529 |
| Contamination efficiency | ISO 4406 |

INSTALLATION NOTES

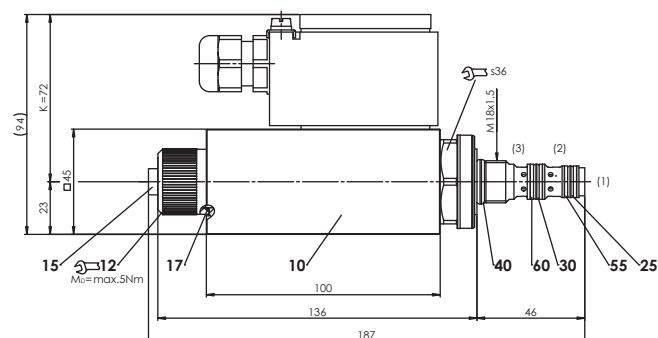
| | |
|-------------------|------------------------------------------------------------------------------|
| Mounting type | Screw-in cartridge M18 x 1,5 |
| Mounting position | Any, preferably horizontal |
| Tightening torque | $M_D = 30 \text{ Nm}$ Screw-in cartridge $M_D = 5 \text{ Nm}$ knurled nut |

DIMENSIONS

SDZPM18-AB / BA



SDZPM18-FG

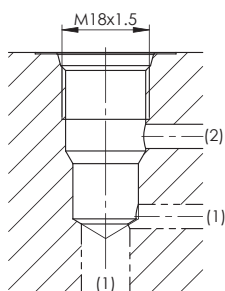


SEALING MATERIAL

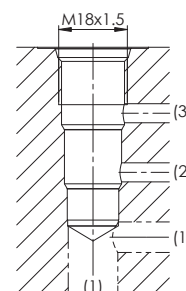
NBR or FKM (Viton) as standard, choice in the type code

HYDRAULIC CONNECTION

Cavity drawing according to ISO 7789-18-01-0-98



Cavity drawing according to Wandfluh standard



Note!



For detailed cavity drawing and cavity tools see data sheet 2.13-1002

Note!



For detailed cavity drawing and cavity tools see data sheet 2.13-1020

PARTS LIST

| Position | Article | Description |
|----------|----------|----------------------------------|
| 10 | 263.66.. | Solenoid coil M.Z45-... |
| 12 | 032.9614 | Knurled nut M22x1 x 22 |
| 15 | 239.2033 | Screw plug HB0 (incl. seal) |
| 17 | 160.2204 | O-ring ID 20,35 x 1,78 (NBR) |
| 25 | 160.2093 | O-ring ID 9,25 x 1,78 (NBR) |
| | 160.6092 | O-ring ID 9,25 x 1,78 (FKM) |
| 30 | 160.2111 | O-ring ID 11,11 x 1,78 (NBR) |
| | 160.6111 | O-ring ID 11,11 x 1,78 (FKM) |
| 40 | 160.2156 | O-ring ID 15,60 x 1,78 (NBR) |
| | 160.6156 | O-ring ID 15,60 x 1,78 (FKM) |
| 55 | 049.3137 | Backup ring rd 10,6 x 13,5 x 1,4 |
| 65 | 049.3156 | Backup ring rd 12,1 x 15 x 1,4 |

SURFACE TREATMENT

- ◆ The cartridge body is zinc coated
- ◆ The slip-on coil and the armature tube are zinc-nickel coated

COMMISSIONING

Attention!



Intrinsically safe valves must be controlled only by a suitable, certified power supply from out of the hazardous area (see Operating Instructions). The selection of the power supply and the wiring must be carried out by qualified personnel. Recommended power supplies and safety-related limit values according to data sheet 1.1-185

Wandfluh AG Postfach CH-3714 Frutigen
Tel. +41 33 672 72 72 Fax +41 33 672 72 12 sales@wandfluh.com